

## Raw material

Sl.No	Description	Material	finish size	Rough size	Qty
1	Seal box	MS	Ø75 x 80 th	Ø80 x 85 th	1
2	Tube	MS honed	Ø63 ID x Ø75 OD x 474	Ø63 ID x Ø75 OD x 480 mm L	1
3	Ram	En-8 HC plated	Ø36 x 591 mm L	Ø36 x 595 mm L	1
4	End cover	MS	Ø75 x 50 th	Ø80 x 55 th	1
5	Piston head	MS	Ø63 x 65	Ø 70 x 70 th	1
6	Flange	MS	Ø165 x 22 th	Ø 170 x 27 th	1
7	Cushioning piece	CI	Ø42 x 20 th	Ø48 x 25 th	1
8	Boss	MS			1